

Sodick wire EDM's + System 3R tooling

Ledger for

EconoRulers



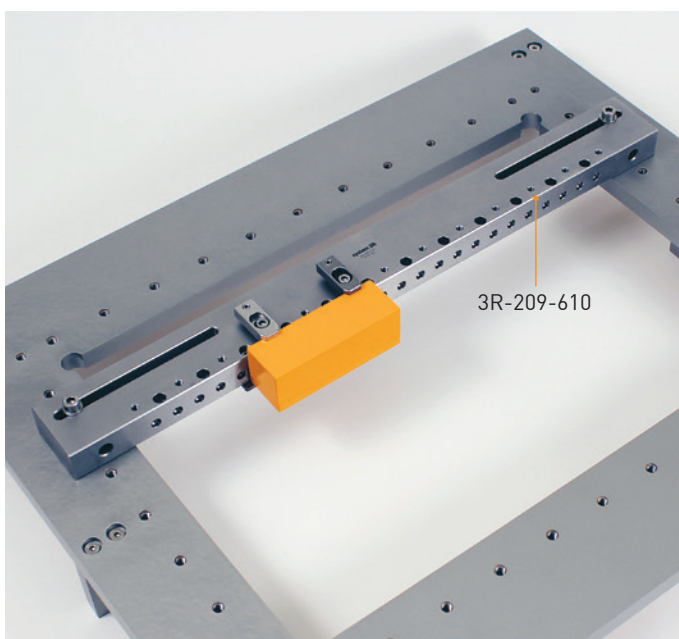
Sodick

EconoRulers are supplied by kits. For more info, look for the various TPS-sheets covering the various 3R-209-xxx kits and accessories. The EconoRulers come by four different lengths: L=350, 610, 860 and 960 mm.

Model	c-c X	Table X	3R-209-xxx	Overhang X*	c-c Y	Table Y	3R-209-xxx	Overhang Y*
7632	605	745	860	57.5	-	520	N.a.	N.a.
AD325L	420	556	610	27	-	426	N.a.	N.a.
AL400G	500	636	610	-13	395	493	610	58.5
AL400P	500	636	610	-13	395	493	610	58.5
AL600G	700	836	860	12	495	593	610	8.5
AL800G	900	1036	960	-38	695	793	860	33.5
AL800P	900	1036	960	-38	695	793	860	33.5
ALC400G	500	636	610	-13	395	493	610	58.5
ALC600G	700	836	860	12	495	593	610	8.5
ALC800G	900	1036	960	-38	695	793	860	33.5
ALN400G	500	636	610	-13	395	493	610	58.5
ALN400Q	500	636	610	-13	395	493	610	58.5
ALN600G	700	836	860	12	495	593	610	8.5
ALN600Q	700	836	860	12	495	593	610	8.5
ALN800G	900	1036	960	-38	695	793	860	33.5
AP250L (yr. 2002-)	350	490	610	60	-	289	N.a.	N.a.
AP450L (yr. 2002-)	550	720	610	-55	-	444	N.a.	N.a.
AQ750L	850	1200	960	-120	-	758	N.a.	N.a.
AQ900L	1000	1310	N.a.	N.a.	-	903	N.a.	N.a.
AQ1200L	1300	1598	N.a.	N.a.	900	1198	960	-119
VL400Q	500	636	610	-13	395	488	610	61
VL600Q	700	836	860	12	495	588	610	11

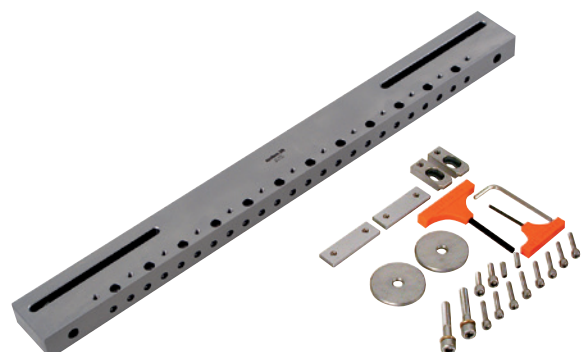
* Overhang means a stick-out of EconoRuler that may collide with tankwall (only valid if value is positive and box is colored orange). In order to solve this risk of collision, it may require the EconoRuler to be cut off.

** Dedicated bolt-slots will not match threaded hole-pattern. In order to secure EconoRuler, it requires the use of 3R-A209.



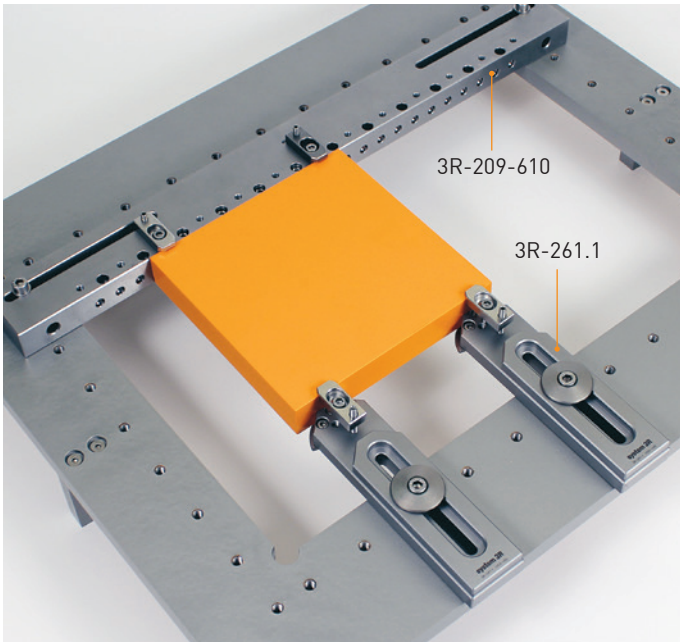
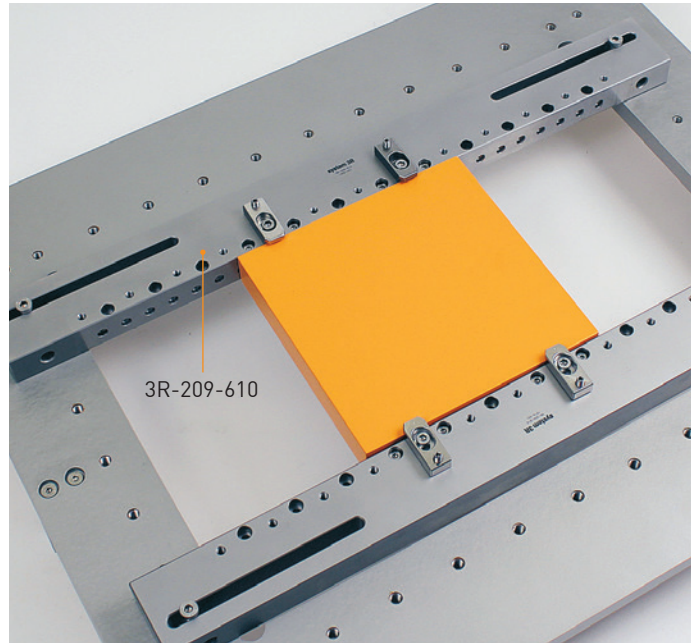
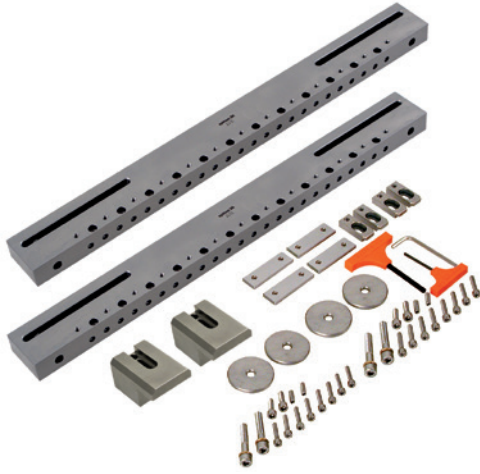
EconoRuler kit, 3R-209-XXX.1

Note: There are four different kits to choose between. 350 mm, 610 mm, 860 mm or 960 mm EconoRuler length.



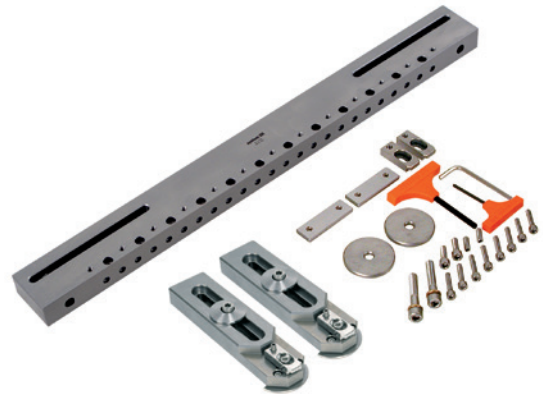
EconoRuler kit, 3R-209-XXX.2

Note: There are four different kits to choose between.
350 mm, 610 mm, 860 mm or 960 mm EconoRuler length.



EconoRuler kit, 3R-209-XXX.3

Note: There are four different kits to choose between.
350 mm, 610 mm, 860 mm or 960 mm EconoRuler length.



EconoRuler kit, 3R-209-XXX.4

Note: There are four different kits to choose between.
350 mm, 610 mm, 860 mm or 960 mm EconoRuler length.

